TECHNICAL DATA SHEET



ARTICLE: TEMPOFIX-MULTI-COAT

ITEM-NO.: JM1017-X-001

SYSTEM: Solvent-Based, 1C Multi-Layer Coating



PRODUCT PROPERTIES

TEMPOFIX-MULTI-COAT JM1017-X-001 is a transparent, solvent-based, 1C multi-layer coating and is characterised by:

- very high filling capacity
- fast drying
- very good sandability
- very easy to process
- usability as base-coat and top-coat

SCOPE OF APPLICATION

Suitable for coating of:

- several solid timbers (Except tropical and ingredient rich woods)
- veneered substrates

The product is well suited for the application on:

furniture surfaces

TECHNICAL DATA		APPLICATION				
• Colour:	transparent					
		Application quantity per layer (g/m²)			120-130	
Gloss level:	JM1017-5-001 semi-glossy	Quantity of applied layers			1-2	
	JM1017-4-001 semi-matt	Jet nozzle (mm)			1,5-1,8	0,28-0,33
Viscosity:	28-32 s DIN 53211/ 4 mm	Air pressure (bar)			2,5-3,0	1,0-2,0
Density:	approx. 0,926 g/cm³	Material pressure (bar)				100-120
DRYING		HARDENER, THINNER, RETARDER				
Dust-dry after	15 min		Hardener	-		
Sandable after	1 h					
Overcoatable after	1-2 h					
Stackable after	6 h					
Completely dried after	24 h		Thinner	If necessary: JT1415-0-001		
Cured after						
(at 20 °C and 35-65 % relative humidity and depending on the applied quantity)			Retarder If necessary: JT1019-0-001 add max.: 5 %			L

TECHNICAL DATA SHEET



STORAGE



Store material in a tightly closed container and under dry and cool conditions. Protect from frost.

Shelf life:

JM1017-X-001: 12 months

CLEANING

Clean tools immediately after use with

- Nitro-Thinner JT1415-0-001 or
- UNI-CLEAN JT1803-0-001

(when stored in the original unopened containers)

SPECIAL GUIDANCE

- Stir well before using!
- The substrates which should be coated have to be conditioned 12 hours before coating.
- It is recommended to perform preliminary trials to test the suitability of the coating system with the desired substrate.
- The surfaces have to be perfectly sanded, dry, free of grease, oil and silicones before the application.
- High humidity and a moisture content above 10% must be avoided at all costs. High humidity leads to longer drying times. The indicated times depend on the application quantity, the room temperature and the relative humidity.
- Protect the containers from drying out and always close them tightly immediately after removing the material.
- Solvent-based products are flammable, also during processing and drying.
- Protect the containers from drying out and always close them tightly immediately after removing the material
- Keep away from sunlight to avoid skin formation at.
 Remove dried skin by sieving.
- Products containing solvents are flammable, also during processing and drying.
- JM1017-X-001 is not suitable for bleached wood.

TESTING STANDARDS

- EN 71, part 3 free of extractable heavy metals
- DIN 53160 resistant to saliva and perspiration
- Formaldehyde-free

Safety guidance:

The information in this technical data sheet is based on the current knowledge and experience of PLANTAG Coatings GmbH. The product processor is not exempted from its own testing and testing of the products with regard to the intended use as well as the wealth of possible influences during processing and application. Existing laws and regulations are to be observed by the recipient of our products in their own responsibility. Labeling in accordance with the Ordinance on Hazardous Substances and Transport Law can be found in the safety data sheet. A legally binding assurance of certain properties or suitability for a specific purpose cannot be derived from our information. Recommendations deviating from the information in our technical data sheets are only binding for us if they have been confirmed in writing. Our terms and conditions are an integral part of this technical information sheet [Mai-25]

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